



Uncoated



AlTiN Coated

**2-Flute, Square End,
30° Helix (0.039-.071)**

Cutter ø	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
.039	.117	1-1/2	1/8	RE14839	RE25139
.040	.060	1-1/2	1/8	RE25540	RE25740
.040	.120	1-1/2	1/8	RE14840	RE25140
.041	.123	1-1/2	1/8	RE14841	RE25141
.042	.126	1-1/2	1/8	RE14842	RE25142
.043	.129	1-1/2	1/8	RE14843	RE25143
.044	.132	1-1/2	1/8	RE14844	RE25144
.045	.068	1-1/2	1/8	RE25545	RE25745
.045	.135	1-1/2	1/8	RE14845	RE25145
.046	.138	1-1/2	1/8	RE14846	RE25146
.047	.071	1-1/2	1/8	RE25548	RE25747
.047	.141	1-1/2	1/8	RE14847	RE25147
.048	.144	1-1/2	1/8	RE14848	RE25148
.049	.147	1-1/2	1/8	RE14849	RE25149
.050	.075	1-1/2	1/8	RE25550	RE25750
.050	.150	1-1/2	1/8	RE14850	RE25150
.051	.153	1-1/2	1/8	RE14851	RE25151
.052	.156	1-1/2	1/8	RE14852	RE25152
.053	.159	1-1/2	1/8	RE14853	RE25153
.054	.162	1-1/2	1/8	RE14854	RE25154
.055	.083	1-1/2	1/8	RE25555	RE25755
.055	.165	1-1/2	1/8	RE14855	RE25155
.056	.168	1-1/2	1/8	RE14856	RE25156
.057	.171	1-1/2	1/8	RE14857	RE25157
.058	.174	1-1/2	1/8	RE14858	RE25158
.059	.177	1-1/2	1/8	RE14859	RE25159
.060	.090	1-1/2	1/8	RE25560	RE25760
.060	.180	1-1/2	1/8	RE14860	RE25160
.061	.183	1-1/2	1/8	RE14861	RE25161
.062	.093	1-1/2	1/8	RE25562	RE25762
.062	.186	1-1/2	1/8	RE14862	RE25162
.063	.189	1-1/2	1/8	RE14863	RE25163
.064	.192	1-1/2	1/8	RE14864	RE25164
.065	.098	1-1/2	1/8	RE25565	RE25765
.065	.195	1-1/2	1/8	RE14865	RE25165
.066	.198	1-1/2	1/8	RE14866	RE25166
.067	.201	1-1/2	1/8	RE14867	RE25167
.068	.204	1-1/2	1/8	RE14868	RE25168
.069	.207	1-1/2	1/8	RE14869	RE25169
.070	.105	1-1/2	1/8	RE25570	RE25770
.070	.210	1-1/2	1/8	RE14870	RE25170
.071	.213	1-1/2	1/8	RE14871	RE25171



Tolerances	Diameter	Shank
All Sizes	+0.0005, -0.0005	-0.0001, -0.0003



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